



Dressing Sticks

Made in the USA 

Engineered High Performance Dressing Sticks

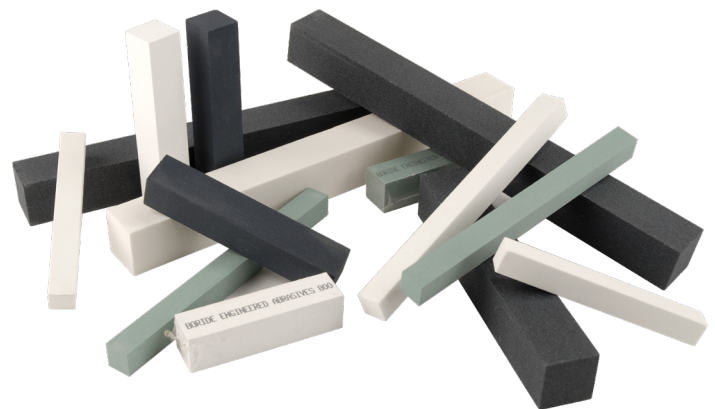
Dressing sticks are made using Aluminum Oxide or Silicon Carbide abrasive with our vitrified bond engineered for dressing and cleaning superabrasive wheels. Most popular grits shown below, finer grits up to 1200. Custom sizes and specifications available.

White Aluminum Oxide			
Size	Grit	Soft Spec - Item# LIST Price - EA	Medium Spec - Item# LIST Price - EA
3/8 x 3/4 x 4	150	040210 \$2.96	040260 \$2.96
1/2 x 1/2 x 4	150	040211 \$2.60	040261 \$2.60
1/2 x 1/2 x 4	220	040212 \$2.60	040262 \$2.60
1/2 x 1/2 x 4	320	040213 \$2.96	040263 \$2.96
1/2 x 1/2 x 6	150	040214 \$3.20	040264 \$3.20
1/2 x 1/2 x 6	220	040215 \$3.20	040265 \$3.20
3/4 x 3/4 x 4	80	040216 \$3.46	040266 \$3.46
3/4 x 3/4 x 4	100	040217 \$3.46	040267 \$3.46
3/4 x 3/4 x 4	150	040218 \$3.46	040268 \$3.46
3/4 x 3/4 x 4	220	040219 \$3.46	040269 \$3.46
3/4 x 3/4 x 4	320	040220 \$3.86	040270 \$3.86
3/4 x 3/4 x 8	150	040221 \$6.22	040271 \$6.22
3/4 x 3/4 x 8	220	040222 \$6.22	040272 \$6.22
3/4 x 3/4 x 8	320	040223 \$6.96	040273 \$6.96
1 x 1 x 6	150	040224 \$7.46	040274 \$7.46
1 x 1 x 6	220	040225 \$7.46	040275 \$7.46
1 x 1 x 6	320	040226 \$8.45	040276 \$8.45
1 x 1 x 8	120	040227 \$8.24	040277 \$8.24
1 x 1 x 8	150	040228 \$8.24	040278 \$8.24
1 x 1 x 8	220	040229 \$8.24	040279 \$8.24
1 x 1 x 8	320	040230 \$9.84	040280 \$9.84

Silicon Carbide			
Size	Grit	Soft Spec - Item# LIST Price - EA	Medium Spec - Item# LIST Price - EA
1/2 x 1/2 x 6	100	040240 \$5.40	040290 \$5.40
1/2 x 1/2 x 6	150	040241 \$5.40	040291 \$5.40
1/2 x 1/2 x 6	220	040242 \$5.40	040292 \$5.40
1/2 x 1/2 x 6	320	040243 \$6.86	040293 \$6.86
3/4 x 3/4 x 6	150	040244 \$6.80	040294 \$6.80
3/4 x 3/4 x 6	320	040245 \$8.86	040295 \$8.86
1 x 1 x 6	80	040246 \$8.46	040296 \$8.46
1 x 1 x 6	120	040247 \$8.46	040297 \$8.46
1 x 1 x 6	150	040248 \$8.46	040298 \$8.46
1 x 1 x 6	220	040249 \$8.46	040299 \$8.46
1 x 1 x 6	400	040250 \$12.00	040300 \$12.00
1 x 1 x 6	320	040252 \$12.00	040302 \$12.00
1 x 1 x 8	320	040251 \$14.52	040301 \$14.52

Sold in Pack Quantities According to Size:

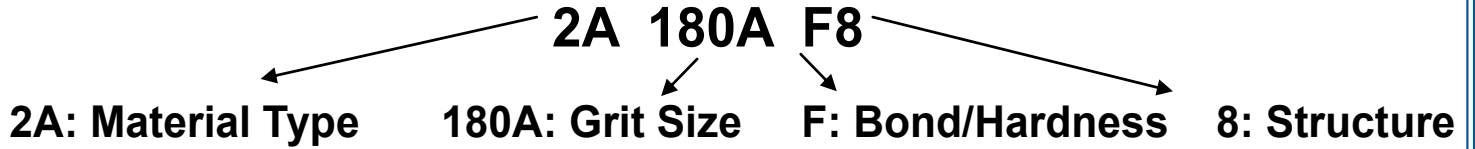
Size	Pack Qty	Size	Pack Qty
3/8 x 3/4 x 4	25	3/4 x 3/4 x 6	10
1/2 x 1/2 x 4	25	3/4 x 3/4 x 8	10
1/2 x 1/2 x 6	25	1 x 1 x 6	8
3/4 x 3/4 x 4	25	1 x 1 x 8	8





General Information on Dressing Sticks

Dressing Stick "Formula"

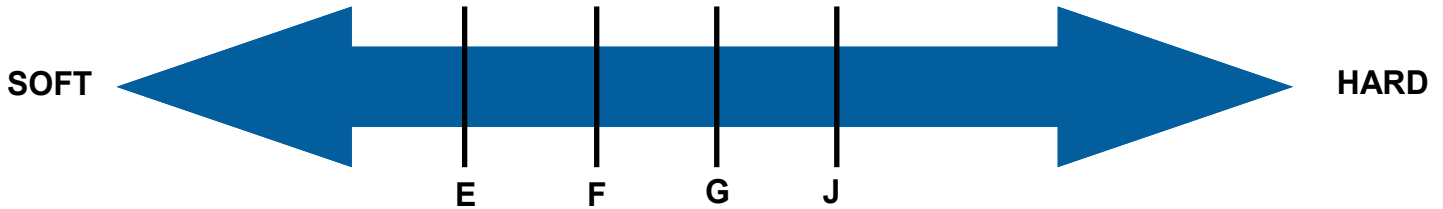


Types of Material
 1A: Brown Aluminum Oxide
 2A: White Aluminum Oxide
 8A: Pink Aluminum Oxide
 2C: Black Silicon Carbide
 3C: Green Silicon Carbide

Available Grits
 80, 100, 120
 150, 180, 220

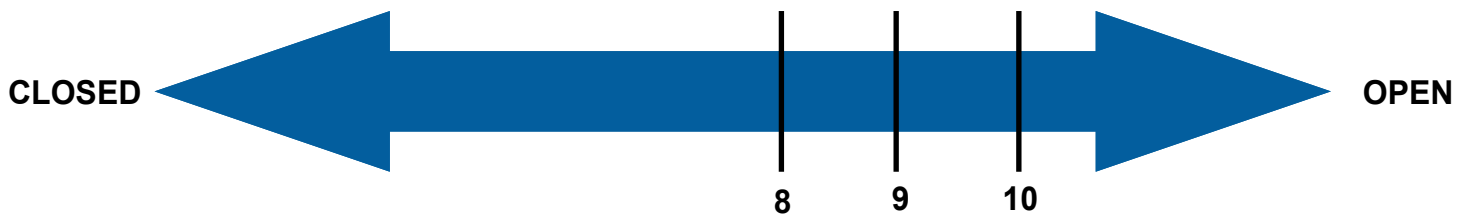
Bond Hardness

Hardness is controlled by the type of bond and the ratio of bond to grain.



Structure

Concentration of grain for a specific area determines structure.



Rule of Thumb...

Match the stick to type of diamond wheel being conditioned / dressed (i.e. grit & type).
 Sticks are designed to be used wet with water or coolant.

What stick to use?

Wheel Type	Vitrified Diamond	Resin Bond, Diamond, & CBN	Metal Bond Diamond	Glass Pencil Edging, Metal Bond
Stick	Aluminum Oxide or Silicon Carbide	Aluminum Oxide or Silicon Carbide	Aluminum Oxide or Silicon Carbide	Aluminum Oxide