February 24, 2015

To our valued customers,

Following this cover letter is the first edition of our Safety Data Sheet (SDS) for the solid carbide products we manufacture. It is designed to comply with the Occupation Safety and Health Administration Hazard Communication Standard 29CFR1910.1200 rule changes that became effective on May 25, 2012. Our new SDS replaces our previous document titled Material Safety Data Sheet dated February, 21 2011.

The revision added the requirements for sharing information concerning potentially hazardous materials to be consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS), Revision 3. We at Monster Tool Company urge our customers to carefully review the information in the SDS in its entirety – including the final Section 16: user responsibilities and disclaimer limitation.

We are pleased to have you as a customer and wish you ensure that you have the most current safety information about our products available to you. This new SDS has been compiled from information supplied to us by our vendors for the carbide grades that we currently stock for production. Information about special application grades is available upon request. Please contact us if you have any questions concerning the safe use of our products.

Best regards,

Safety Director
Monster Tool Company

PO Box 1749 • San Marcos, CA 92079
Phone: 888-CARBIDE (227-2433) • Fax: 888-ENDMILL (363-6455)
SAFETY DATA SHEET: SOLID CARBIDE CUTTING TOOLS
SOLID CARBIDE BLANKS
CARBIDE BURRS- SOLID AND BRAZED

SECTION 1: Product and Company Identification

CHEMICAL NAME: Tungsten carbide with cobalt binder
TRADE NAME: Solid carbide cutting tools, solid carbide blanks, carbide burrs- solid and brazed
PRODUCT USE DESCRIPTION: Shaping products made with milling machines
IMPORTANT CONTACT NUMBERS: 760-477-1000 or 888-227-2433; FAX 888-363-6455;
www.monstertool.com

SECTION 2: Hazards Identification

Chemical properties: This product is 90 to 94 percent tungsten carbide and 6 to 10 percent cobalt. Both of
these metal products are listed on OSHA and ACGIH as hazardous elements. (Various other metal powders
are used in very small amounts as grain growth inhibitors.)

Appearance: Shiny silver gray cylindrical shaped metal with varying colors of surface coating on the cutting
edges.

SECTION 3: Composition on ingredients and other information

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>AMOUNT BY WEIGHT</th>
<th>CAS#</th>
<th>OSHA TLV</th>
<th>ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tungsten Carbide</td>
<td>90-94% (*)</td>
<td>744-33-7</td>
<td>5 mg/cubic meter</td>
<td>5mg/cubic meter</td>
</tr>
<tr>
<td></td>
<td>(Limit is for insoluble tungsten compounds)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cobalt</td>
<td>6-10% (*)</td>
<td>7440-48-4</td>
<td>0.05 mg/cubic meter</td>
<td>0.05mg/cubic meter</td>
</tr>
<tr>
<td></td>
<td>(Limit is for dust)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(*) Depends on grade specifications

SECTION 4: First aid measures

(The first aid measures listed here are applicable for dusts and mists. The solid carbide products
manufactured and sold by Monster Tool Company do not pose an immediate health hazard to individuals
that come in contact with them as provided for their intended use. However, those that have the ability to
sharpen used solid carbide cutting tools need to also follow the guidelines listed in Section 8 of this
document.)

Inhalation: If symptoms of pulmonary involvement develop (coughing, wheezing, shortness of breath, etc.)
remove the affected person from exposure and seek medical attention. (Continued on next page)
(CONTINUED) SECTION 4:

Skin Contact: If irritation or rash occurs, thoroughly wash the affected area with soap and water and isolate the area from exposure. If the irritation or rash persists, seek medical attention.

Eye Contact: If irritation occurs, flush with copious amounts of water. If the irritation persists, seek medical attention.

Ingestion: If substantial quantities are swallowed, dilute with a large amount water, induce vomiting and seek medical attention.

SECTION 5: Firefighting measures:

Hardened solid carbide cutting tools are not a fire hazards in themselves (FLASH POINT: N/A FLAMMABLE LIMITS: N/A) The dry dusts generated while grinding them and then allowed to accumulate for a long period of time may ignite if subjected to an ignition source.

Extinguishing Media: Smother powder fires with dry sand or dry dolomite. An ABC type fire extinguisher or flooding with water will also work.

Special Fire Fighting Procedures: For powder fires confined to a small area, use a respirator approved for toxic dusts and fumes. For a large fire the fire fighters should use self-contained breathing apparatus.

Unusual Fire and Explosion Hazards: Accumulated dusts may present a fire or explosion hazard under the rare conditions of: particle size, dispersion, and a strong ignition source. However, this is not expected to be a problem under normal handling conditions.

SECTION 6: Accidental release measures
(This section does not apply to solid carbide cutting tools)

SECTION 7: Handling and storage measures
(No special handling or storage measures are needed for solid carbide cutting tools)

SECTION 8: Exposure control

Respiratory Protection Equipment: Use appropriate NIOSH approved respirator if airborne carbide dust concentrations exceeded the appropriate PEL or TLV listed in Section 3 of this Safety Data Sheet. (Also refer to: 29CFR 1910.134)

Ventilation: Use local exhaust ventilation which is adequate to limit personal exposure to airborne dust created when sharpening a solid carbide cutting tool. If such equipment is not available, respiratory protection should be used (see above information under Respiratory Protection Equipment).

Protective Gloves: Gloves are recommended when contact with carbide dust or mist is likely. Solid carbide cutting tools are very sharp, so leather or leather like gloves is recommended.

Barrier Cream: Barrier cream may be used whenever skin is exposed to carbide dust or mist.

Eye Protection: Safety glasses with side shields or goggles are recommended however carbide cutting tools are being used. (For example: solid carbide brazed burr- the carbide head could come off of the shank if misused.)

(Continued on next page)
SECTION 9: Physical and chemical properties

- Vapor Pressure: N/A
- Solubility in water: Insoluble
- Odor Threshold: N/A
- Evaporation Rate: N/A
- pH: N/A
- How best monitored (as dust): Air samples
- Vapor Density: N/A
- Freezing Point: N/A
- Specific Gravity: 10.0 to 15.5 (H2O=1)
- Physical State: Solid
- Boiling Point: N/A

SECTION 10: Stability and reactivity

- Conditions to avoid: no data available
- Hazardous decomposition: no data available
- Hazardous reactions: no data available

SECTION 11: Toxicology information

- ROUTES OF EXPOSURE: Skin contact, eye contact, acute inhalation, chronic inhalation and ingestion
- EFFECTS OF EXPOSURE: Carcinogenicity by NTP or IARC, Sensitization (Also see section 8)

  Inhalation: Dusts or mists can cause irritation of the nose and throat. Inhalation can result in an allergic reaction in individuals previously sensitized, causing difficult breathing. Dusts or mists also have the potential for causing transient or permanent respiratory disease, including occupational asthma and interstitial fibrosis in a small percentage of exposed individuals. Symptoms include productive cough, wheezing, shortness of breath, chest tightness and weight loss.

  Skin Contact: The solid product, dust, or mist can cause irritation or an allergic skin rash due to cobalt sensitization in people susceptible to allergic reaction.

  Eye Contact: Can cause irritation or conjunctivitis.

  Ingestion: Ingesting large amounts of cobalt over a period of time has the potential for causing blood, heart and other organ problems.

SECTION 12: Ecological Information

(This section is not regulated by O.S.H.A.)

SECTION 13: Disposal

Solid carbide cutting tools may be reclaimed at any local scrap metal facility.

SECTION 14: Transportation

No special transportation or handling is required for solid carbide cutting tools.

SECTION 15: Regulatory information

Solid carbide cutting tools are not a regulated product.

SECTION 16: Other

User Responsibilities: The Safety Data Sheet provided information consistent with recommended applications of these products and anticipated non-routine activities involving the product. It is the user's responsibility to identify and protect against health and safety hazards presented by modification or carbide tools after manufacture. (Continued on next page)
(Continued) Section 16:

Individuals handling carbide tools should be informed of all relevant hazards, recommended safety precautions and should have access to the information contained in this SDS.

Disclaimer: The information contained herein is based upon data provided by the manufacturers and suppliers of raw materials used in the manufacture of our solid carbide cutting tools. The information is offered in good faith as accurate and correct as this SDS issue date, but no representations, guarantees, or warranties of any kind are made as to its accuracy or completeness, suitability for particular applications, hazards connected with the use of product, or the results to be obtained from the use thereof. User assumes all risk and liability of any use or handling of any material beyond this manufacturer's control. Variations in methods, conditions, equipment used to store, handle, or process the material, and hazards connected with the use of the product are solely the responsibility of the user and remain at its sole discretion.

When applicable, the tools described in this SDS are considered to be "articles" within the meaning for Title 29 of the Code of Federal Regulations, Section 1910.1200 et seq. This SDS is intended to be used solely for the purpose of satisfying informational requests made pursuant to that requirement. It is not intended to preempt, replace, or expand the terms contained in this manufacturer's Condition of Sale. Compliance with all applicable federal, state, and local laws and regulations remains the responsibility of the user, and the user has the responsibility to provide a safe workplace, to examine all aspects of its operation, and to determine if or where precautions, in addition to those described herein, are required. This manufacturer make no warranties, expressed or implied, including, but not limited to, the implied warranties of