IDENTITY (Trade Name): CRISTONE® Crystal Fiber Stones
SYNONYMS: Aluminosilicate Fiber polishing and cutting stick
FAMILY/CHEMICAL NAME: Aluminosilicate Fiber
PRODUCT USE: Mold and die polishing and cutting. Abrasives break down during use. The resulting dust is classified by OSHA as inert or nuisance dust. Data provided pertains primarily to the dust produced during and after use.

MANUFACTURER/SUPPLIER: Falcon Tool Company
2615 Aero Park Dr.
Traverse City MI 49686-9101

ORIGINAL ISSUE DATE: May 22, 2015
TELEPHONE NUMBER: (800) 321-8512
24-HOUR EMERGENCY NUMBER: (231) 922-1959

PRIMARY ROUTES OF EXPOSURE: During or after use, the dust resulting from breakdown may be inhaled or come in contact with skin or eyes.

POTENTIAL HEALTH EFFECTS:

ACUTE: Eyes: Dust can cause irritation, redness and eye watering.
Skin: No skin absorption hazard. May cause rash from mechanical irritation.
Inhalation (Breathing): Nuisance dust may cause coughing or sneezing.
Ingestion (Swallowing): Abrasive particles may cause irritation.

CHRONIC: Prolonged inhalation of inert dust can cause respiratory distress.

MEDICAL CONDITION AGGRAVATED BY EXPOSURE: Nuisance dust may aggravate pre-existing pulmonary conditions.

NFPA RATINGS: Health: 0; Flammability: 0; Reactivity: 0
**SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS**

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>WEIGHT %</th>
<th>PEL</th>
<th>EC#</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminosilicate Fiber</td>
<td>1327-36-2</td>
<td>97.0-99.5</td>
<td>15 mg/m³</td>
<td>None</td>
</tr>
<tr>
<td>Organic Binder &amp; color</td>
<td>NA</td>
<td>0.5 – 3.0%</td>
<td>15 mg/m³</td>
<td>None</td>
</tr>
</tbody>
</table>

CRISTONE® Aluminosilicate Fiber polishing sticks may produce nuisance dust. OSHA sets PEL (permissible exposure level) for nuisance dust at 15 mg/m³ for continuous exposure. Respirable dust PEL is 5 mg/m³. NE = not established.

**SECTION 4 – FIRST AID MEASURES**

EYES: Flush eyes with water for 15 minutes lifting upper and lower lids occasionally. Seek medical attention if irritation or pain persists.

SKIN: Thoroughly wash affected area with soap and water and isolate from exposure. If irritation or rash persists, seek medical attention.

INHALATION: If symptoms of pulmonary involvement develop (coughing, sneezing, shortness of breath) remove from exposure. If condition persists seek medical attention.

OTHER HEALTH RISKS: Mold and die polishing and grinding may create sound and vibration levels that could effect hearing and aggravate circulatory problems in the hands. Obtain medical evaluation and use proper protection.

**SECTION 5 – FIREFIGHTING MEASURES**

FLASH POINT: Non-flammable.

FLAMMABLE LIMITS IN AIR: Not Known.

AUTOIGNITION TEMPERATURE: Not applicable.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None.

FIRE FIGHTING PROCEDURES: Not applicable.

EXTINGUISHING MEDIA: Water, foam, dry chemical or CO₂.

HAZARDOUS COMBUSTION PRODUCTS: Carbon monoxide, carbon dioxide.
### SECTION 6 – ACCIDENTAL RELEASE MEASURES

**SPILL PROCEDURES:** Sweep or shovel dust into closable container for disposal. Use a vacuum or wet vacuum.

**METHODS FOR CONTAINMENT:** Containment is not necessary.

### SECTION 7 – HANDLING AND STORAGE

**HANDLING:** If use conditions generate airborne dust, use in well-ventilated area and avoid breathing dust. Dust should be removed by washing or vacuuming.

**STORAGE:** No special storage conditions required.

**PERSONAL HYGIENE:** Use good personal hygiene. Wash hands before eating, drinking or smoking. Do not shake clothing, rags or other items to remove dust.

### SECTION 8 – EXPOSURE CONTROLS, PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>WEIGHT %</th>
<th>PEL</th>
<th>Hazardous Ingredient (YES/NO)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminosilicate Fiber</td>
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</tr>
</tbody>
</table>

**PRECAUTIONS FOR SAFE USE AND HANDLING**

**HANDLING PRECAUTIONS:** If use conditions generate airborne dust, use in well-ventilated area.

**CONTROL MEASURES**

**EYE PROTECTION:** Goggles or safety glasses with side shields are recommended when abrasive products are used in polishing, grinding or cutting operations.

**PROTECTIVE GLOVES:** Recommended but not required.

**RESPIRATORY PROTECTION:** Not normally required. Selection and use of respiratory protective equipment, if warranted, should be in accordance with OSHA General Industry Standard 29 CFR 1910.134 in the U.S.A. and with CSA Standard Z94.4-M1982 in Canada.

**ENGINEERING CONTROLS:** Provide process enclosure or local ventilation needed to maintain dust below applicable exposure limits.

**OTHER PROTECTIVE EQUIPMENT:** Hearing protection may be required when grinding. See OSHA 29CFR 1910.95 for noise level statutory limits and hearing protection requirements.
SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE, APPEARANCE, and ODOR: Solid, color varies. No odor.

ODOR THRESHOLD: Not applicable.  SPECIFIC GRAVITY: 2.5 – 3.5.

VAPOR DENSITY: Not applicable.  MELTING POINT: > 1,800 °C.

VAPOR PRESSURE: Not applicable.  FREEZING POINT: Not applicable.

EVAPORATION RATE: Not applicable.  PH: Not applicable.

SOLUBILITY IN WATER: Not applicable.  MOLECULAR WEIGHT: Not applicable.

VOLATILE ORGANIC COMPOUNDS: No.

SECTION 10 – STABILITY AND REACTIVITY

STABILITY: Stable, not reactive with water.

INCOMPATIBILITY (material & conditions to avoid): acids, bases, anhydrides, polysulfides.

HAZARDOUS POLYMERIZATION: Will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide, carbon dioxide.

SECTION 11 – TOXICOLOGICAL INFORMATION

ACUTE TOXICITY: None known.
CARCINOGENS: Not a known carcinogen.
RTECS Number: None.
INGESTION: Not hazardous.

INHALATION: CRISTONE® Aluminosilicate Fibers are considered to be non-respirable and therefore are unlikely to pose a cancer risk. Respirable fibers are defined by the World Health Organization as having lengths greater than 5 microns, diameters less than 3 microns and aspect ratios greater than 3:1. CRISTONE® fibers have diameters of 10-40 microns and are continuous in length.

SECTION 12 – ECOLOGICAL INFORMATION

ECOTOXICITY: No information available.
PERSISTENCE AND DEGRADABILITY: No information available.
MOBILITY IN SOIL: No information available.
SECTION 13 – DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS: Dispose in accordance with federal, state, provincial and local regulations.

SECTION 14 -- TRANSPORTATION INFORMATION

DOT
PROPER SHIPPING NAME: None.  HAZARD CLASS: None.  ID NUMBER: None
Packaging Group: None.  ER Guidebook #: None.

IATA Shipping Name: Not regulated as dangerous goods.
IMO Shipping Name: Not regulated as dangerous goods.

SECTION 15 -- REGULATORY INFORMATION

TSCA Inventory Status: Listed
ECHA REACH Candidate List: Not listed.
EINECS Number: Not listed.
EC Number: Not listed.

SARA TITLE III: Product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

SECTION 302 EXTREMELY HAZARDOUS SUBSTANCE LIST: Not listed
SECTION 313 TOXIC CHEMICALS LIST: Not listed

FEDERAL RCRA HAZARDOUS WASTE: Not listed
REPORTABLE QUANTITY (RQ), UNDER U.S.: Not listed

SECTION 16 -- ADDITIONAL INFORMATION

SDS creation date: May 22, 2015
SDS revision date: May 22, 2015

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