SECTION 1 -- PRODUCT IDENTIFICATION

IDENTITY (Trade Name): Diamond Compound

FAMILY/CHEMICAL NAME: Polyalkylene Glycol

PRODUCT USE: A diamond polishing compound.

MANUFACTURER/SUPPLIER: FALCON Tool Company
2615 Aero Park Dr.
Traverse City MI  49686-9101

ORIGINAL ISSUE DATE: June 30, 2015

TELEPHONE NUMBER: (800) 321-8512

24-HOUR EMERGENCY NUMBER: (231) 922-1959

SECTION 2 – HAZARDS IDENTIFICATION

PRIMARY ROUTES OF EXPOSURE: Skin or eyes.

POTENTIAL HEALTH EFFECTS:

ACUTE: Eyes: Can cause moderate irritation, reddening and swelling of the conjunctiva. Corneal injury may occur. Iritis may occur. Skin: Mild irritation with prolonged contact. Inhalation (Breathing): Nasal and respiratory irritation. Ingestion (Swallowing): Mild irritation, chemical pneumonitis if aspirated into lungs due to vomiting.

CHRONIC: Similar to acute.

SIGNAL WORD: Warning

Hazard Categories: Skin: 1, Eye: 2

HAZARD STATEMENTS: H 335 (respiratory irritant); H 320 (eye irritant)

PRECAUTIONARY STATEMENTS: P 261 (avoid breathing fumes); P 280 (wear eye protection)

MEDICAL CONDITION AGGRAVATED BY EXPOSURE: None known.

NFPA RATINGS: Health: 0; Flammability: 0; Reactivity: 0
SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>WEIGHT %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyalkylene glycol monobutyl ether</td>
<td>9038-95-3</td>
<td>60-95%</td>
</tr>
<tr>
<td>Diamond</td>
<td>7782-40-3</td>
<td>&lt;30%</td>
</tr>
<tr>
<td>Fumed Silica</td>
<td>112926-00-8</td>
<td>5-10%</td>
</tr>
<tr>
<td>4-Methoxyphenol</td>
<td>150-76-5</td>
<td>&lt;0.2%</td>
</tr>
<tr>
<td>2-Butoxyethanol</td>
<td>111-76-2</td>
<td>&lt;0.2%</td>
</tr>
</tbody>
</table>

SECTION 4 – FIRST AID MEASURES

EYES: Flush eyes with water for 15 minutes lifting upper and lower lids occasionally. Seek medical attention if irritation or pain persists.

SKIN: Thoroughly wash affected area with soap and water and isolate from exposure. If irritation or rash persists, seek medical attention.

INHALATION: If symptoms of pulmonary involvement develop (coughing, sneezing, shortness of breath) remove from exposure. If condition persists seek medical attention.

INGESTION: If swallowed, dilute with a large amount of water, induce vomiting and seek medical attention.

SECTION 5 – FIREFIGHTING MEASURES

FLASH POINT: > 215 °F.

FLAMMABLE LIMITS IN AIR: Not Known.

AUTOIGNITION TEMPERATURE: Not known.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None.

FIRE FIGHTING PROCEDURES: Extinguish fire.

EXTINGUISHING MEDIA: Foam; dry chemical; carbon dioxide.

HAZARDOUS COMBUSTION PRODUCTS: Carbon monoxide, carbon dioxide.
SECTION 6 – ACCIDENTAL RELEASE MEASURES

SPILL PROCEDURES: Take up liquid on absorbent material and sweep or shovel into closable container for disposal.

METHODS FOR CONTAINMENT: Use absorbent material.

SECTION 7 – HANDLING AND STORAGE

HANDLING: If use conditions generate vapors, use in well-ventilated area and avoid breathing fumes/mist.

STORAGE: Keep from freezing.

PERSONAL HYGIENE: Use good personal hygiene. Wash hands before eating, drinking or smoking.

SECTION 8 – EXPOSURE CONTROLS, PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>WEIGHT %</th>
<th>OSHA PEL</th>
</tr>
</thead>
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<td>9038-95-3</td>
<td>60-95%</td>
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<td>N/E</td>
</tr>
<tr>
<td>Fumed Silica</td>
<td>112926-00-8</td>
<td>5-10%</td>
<td>0.8 mg/m³</td>
</tr>
<tr>
<td>4-Methoxyphenol</td>
<td>150-76-5</td>
<td>&lt;0.2%</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>2-Butoxyethanol</td>
<td>111-76-2</td>
<td>&lt;0.2%</td>
<td>240 mg/m³</td>
</tr>
</tbody>
</table>

N/E = not established.

PRECAUTIONS FOR SAFE USE AND HANDLING

HANDLING PRECAUTIONS: None known.
SECTION 8 – EXPOSURE CONTROLS, PERSONAL PROTECTION (cont’d)

CONTROL MEASURES

EYE PROTECTION: Goggles or safety glasses with side shields are recommended.

PROTECTIVE GLOVES: Chemical resistant recommended but not required.


ENGINEERING CONTROLS: Provide process enclosure or local ventilation needed to maintain vapor below applicable exposure limits.

OTHER PROTECTIVE EQUIPMENT: None required.

SECTION 9 -- PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE, APPEARANCE, and ODOR: Liquid, color varies with abrasive type and particle size, characteristic glycol odor.

ODOR THRESHOLD: Not known. SPECIFIC GRAVITY: 0.97 (water = 1).

VAPOR DENSITY: 9.3 (air = 1). BOILING POINT: > 392 ºF.

VAPOR PRESSURE: >0.01 mmHg FREEZING POINT: -85 ºF.

EVAPORATION RATE: Not known. FLASH POINT: > 215 ºF.

SOLUBILITY IN WATER: Soluble. MOLECULAR WEIGHT: Not known.

VOLATILE ORGANIC COMPOUNDS: Very Low volatility.

SECTION 10 – STABILITY AND REACTIVITY

STABILITY: Stable, not reactive with water.

INCOMPATIBILITY (material & conditions to avoid): Strong acids, oxidizing agents.

HAZARDOUS POLYMERIZATION: Will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide.
SECTION 11 – TOXICOLOGICAL INFORMATION

TUMORIGENIC DATA: None available.
ACGIH CARCINOGEN: No.
RTECS Number: N/E
INGESTION: No information available, ATE > 5,000 mg/kg.
DERMAL: No information available, ATE 2,000 – 5,000 mg/kg.

N/E = not established.

SECTION 12 – ECOLOGICAL INFORMATION

ECOTOXICITY: No information available.
PERSISTENCE AND DEGRADABILITY: Moderately biodegradable.
MOBILITY IN SOIL: No information available.

SECTION 13 – DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS: Dispose in accordance with federal, state, provincial and local regulations.

SECTION 14 -- TRANSPORTATION INFORMATION

DOT
PROPER SHIPPING NAME: None. HAZARD CLASS: None. ID NUMBER: None
Packaging Group: None. ER Guidebook #: None.

IATA Shipping Name: Goods are not regulated for transport by IATA.

IMO Shipping Name: Not regulated as dangerous goods.

ADR/RID: Not Hazardous
GGVS/GGVE: Not Hazardous
IMDG: Not Hazardous
GGVSea: Not Hazardous
ICAO: Not Hazardous
SECTION 15 – REGULATORY INFORMATION

TSCA Inventory Status: All individual components listed.

ECHA REACH Candidate List: Not listed

EINECS Number: N/E

EC Number: N/E

SARA TITLE III: Product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

SECTION 302 EXTREMELY HAZARDOUS SUBSTANCE LIST: Not listed
SECTION 313 TOXIC CHEMICALS LIST: Not listed

FEDERAL RCRA HAZARDOUS WASTE: Not listed

REPORTABLE QUANTITY (RQ), UNDER U.S.: Not listed

N/E = not established.

SECTION 16 – ADDITIONAL INFORMATION

SDS creation date: January 31, 2017
SDS revision date: August 02, 2018

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